# THE FRONT BODY

Constructing the **PASSENGER DOOR** of your Aston Martin DB5 model.

## ■ THE PARTS YOU WILL NEED:

O38-C: Left door arm rest

O38-D: Inside door handle

039-A: Left door panel and trim

O39-B: Left door window

039-C: Left door window frame

040-A: Left door hinge

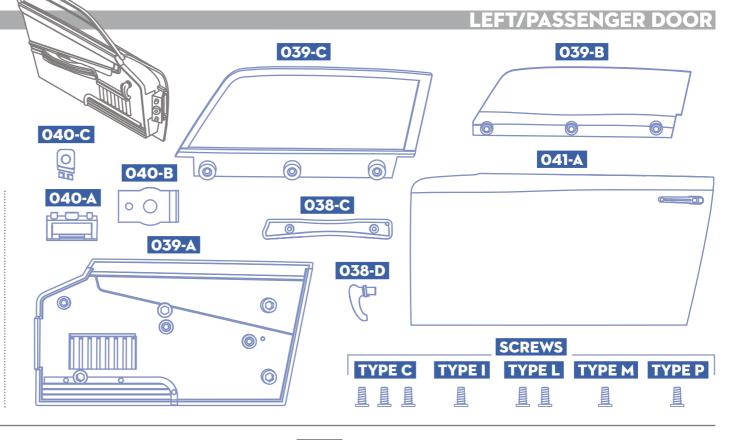
O40-B: Left door hinge retainer

**040-C**: Left door lock

O41-A: Left door and handle

SCREWS: Type C (x3), I (x1), L (x2), M (x1), P (x1)

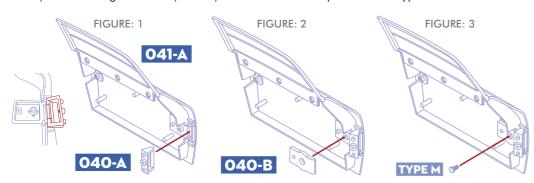
NOTE: Parts not shown to scale.



# STEP 1

### PARTS: 040-A. 040-B. 041-A

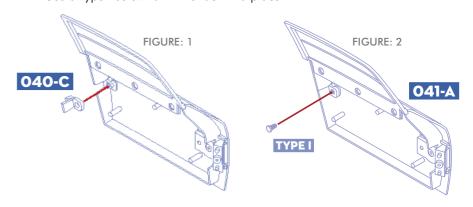
Place the left door hinge (**040-A**) against the inside of the left door (**041-A**) with the triangular part facing up. (The 'L' on the hinge should be nearest the bottom of the door). Put the hinge retainer (**040-B**) over this and fix in place with a Type M screw.



# STEP 2

### PARTS: 040-C. 041-A

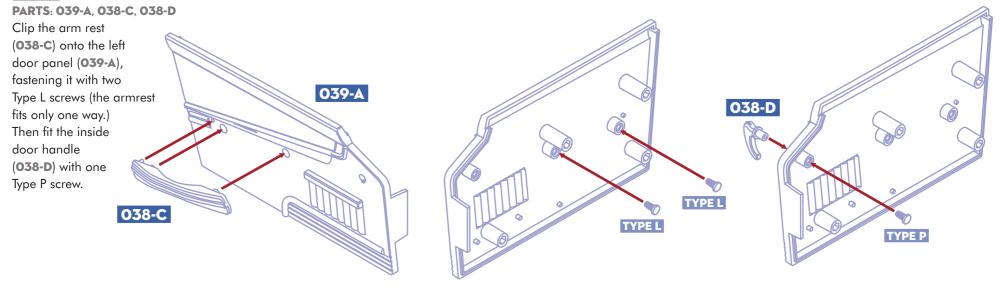
Clip the left door lock (**040-C**) into the inside of the left door (**041-A**). Use a Type I screw to fix the lock into place.



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# PARTS: 039-B, 039-C, 041-A Fit the window frame (039-C) to the left door (041-A), clip the window (039-B) on top of this. Use three Type C screws to fasten it all together. FIGURE: 1 Set this assembled section aside for a moment.





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# STEP 5

## **PARTS: THE ASSEMBLED SECTIONS**

Fit together the completed inside door panel and the assembled passenger door. Some careful force and patience are needed here because the pieces need to fit together very tightly.

